

SERVICE



LETTER

Service Letter No. 419

February 24, 1964

TO: Distributors, Dealers, Certified Service Centers and Owners

SUBJECT: Inspection of Heater Air Distribution Box Attachment Screws

MODELS AFFECTED: PA-30 Twin Comanches, Serial Numbers 30-1 to 30-278 inclusive.

DATE OF COMPLIANCE: At next 100 hour inspection

A report from the field has indicated that the heater air distribution box attachment screw in the subject aircraft may project through the heater outer shell far enough to contact the combustion chamber.

In order to correct this situation, the AN515-8R6 screw presently installed should be removed and replaced with an AN515-8R5 screw. See sketch on the reverse side of this letter.

The area of the heater combustion chamber directly under the four (4) screws should be checked for possible chafing at the time the screws are changed.

Very truly yours,

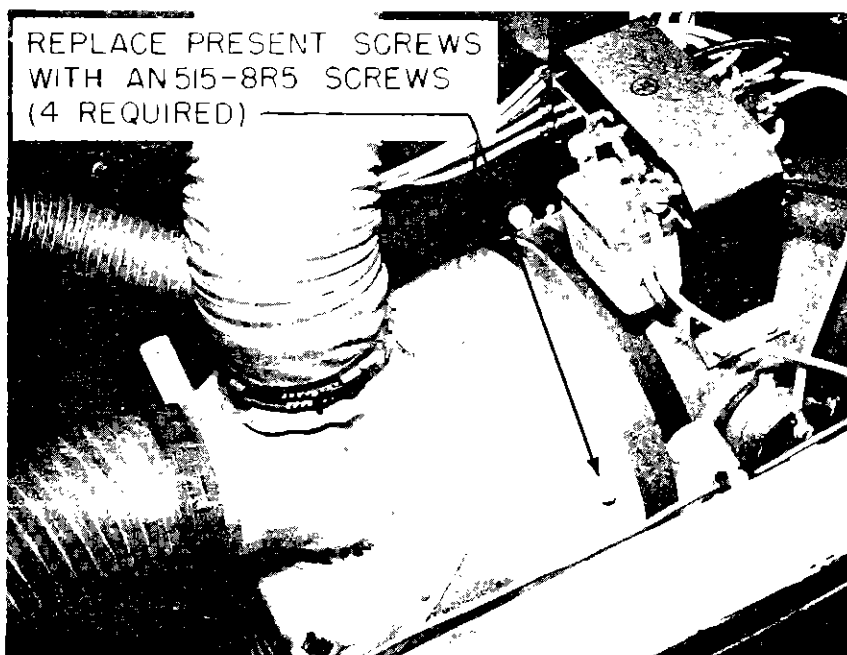
PIPER AIRCRAFT CORPORATION

A handwritten signature in cursive script, appearing to read "Wes Holmes".
Wes Holmes
Service Manager

WH:ew

(Over)

PIPER AIRCRAFT CORPORATION, LOCK HAVEN, PA., U. S. A.



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